



CERTIFICATE OF CONFORMITY OF THE FACTORY PRODUCTION CONTROL

Certificate number 1370-CPR-0668

In accordance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (Construction Products Regulation - CPR), this certificate applies to the construction product:

PRODUCTS	STRUCTURAL COMPONENTS FOR STEEL STRUCTURES
CHARACTERISTICS*	Execution Class: up to EXC 3 included CE Marking Method: 2, 3a, 3b

placed on the market under the name or trade mark of:

MANUFACTURER	SAMMI S.r.l. HEAD OFFICE: Via Tuderte, 388 – 05035 NARNI (TR)
---------------------	---

and produced in the manufacturing plant:

MANUFACTURING PLANT	Via Tuderte, 388 – 05035 NARNI (TR)
----------------------------	-------------------------------------

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard:

EN 1090-1:2009 + A1 :2011 - Execution of steel and aluminium structures

under system 2+ are applied and that the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on 17-10-2014 and will remain valid as long as neither the harmonised standard, the construction product, the AVCP methods nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

**Technical specification for welding process in Annex 1/1*

Milan, 05-12-2017

Rev. 1

Technical Director
Eng. Francesco SUTERA



Bureau Veritas Italia S.p.A – Notified Body n° 1370

Via Miramare, 15 – 20126 Milan - ITALY

BUREAU VERITAS
Certification



Annex 1/1 to the
Certificate of Conformity
of the Factory Production Control
issued by
Bureau Veritas Italia S.p.A.
N° 1370-CPR-0668 of 05/12/2017

Awarded to:

SAMMI S.r.l.

HEAD OFFICE AND MANUFACTURING PLANT:

Via Tuderte, 388 – 05035 NARNI (TR)

Standard reference

EN 1090-2:2008 + A1:2011 – Execution of steel and aluminium structures
Part 2: Technical requirements for steel structures

Welding Processes and Materials

Welding Processes <i>According to ISO 4063</i>	Parent Material Groups <i>According to CEN ISO/TR 15608</i>
135	1.1, 1.2

Responsible Welding Coordinator

Alberto Mencarelli

Deputy Welding Coordinator

Daniele Crocione

Milan, 05-12-2017

Rev. 1



This Annex is valid only in conjunction to the certificate number 1370-CPR-0668

Bureau Veritas Italia S.p.A – Notified Body n° 1370

Via Miramare, 15 – 20126 Milan - ITALY